Research Article

Rice Germ Oil as Multifunctional Excipient in Preparation of Self-Microemulsifying Drug Delivery System (SMEDDS) of Tacrolimus

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Abstract. Surmounting the constraints of limited solubilization efficiency and prime requisite of antioxidant for conventional lipid formulations, the research work explores an edge over formulation utilizing potential applicability of rice germ oil (RGO) as a multifunctional excipient. Self-microemulsifying drug delivery system (SMEDDS) of tacrolimus (TAC) was formulated with RGO, an indigenous source of gamma-oryzanol. Being the same biological source, RGO and rice bran oil (RBO) were compared and it was found that RGO have more solubilization potential for TAC (2.2-fold) as well as higher antioxidant activity (8.06-fold) than the RBO. TAC-SMEDDS was prepared using RGO/Capmul PG8 (2:3) as an oil phase, Cremophore EL as a surfactant, and Transcutol P as a cosurfactant. The approximate particle size of TAC-SMEDDS was found to be 38 nm by dynamic light scattering and 12 nm by small angle neutron scattering. The *in vitro* dissolution studies showed complete and rapid drug release in 30 min compared to a plain drug (<5%) and marketed capsule (<50%). AUC and C_{max} were found to be 45.05±15.64 ng h/ml and 3.91±1.2 ng/ml for TAC-SMEDDS, 12.59±5.54 ng h/ml and 0.48±0.12 ng/ml for plain TAC, and 30.23±10.34 ng h/ml and 2.31±0.68 ng/ml for marketed formulation, respectively. The improved pharmacokinetic profile of TAC-SMEDDS is correlating to the dissolution results. Thus, gamma-oryzanol-enriched RGO acts as a potential multifunctional excipient for lipid formulations.

KEY WORDS: antioxidant; gamma-oryzanol; pharmacokinetic; rice germ oil; SMEDDS.

INTRODUCTION

Rapid progress in design and development of value-added pharmaceutical dosage forms demand quality excipients accomplishing desired multifunctionality and cost-effectiveness. Evaluating future trends in dosage form developments, which are inclined towards a novel drug delivery system (NDDS) demands the identification of multifunctional excipients. NDDS mainly consist of technologies like nanosuspensions (1), liposomes (2), microspheres (3), self-microemulsifying drug delivery system (SMEDDS) (4,5), nanoemulsions (6), solid lipid nanoparticles (7), etc. These technologies have already proven their potential in effective delivery of poorly soluble drugs (BCS class II and IV). Among them, lipid-based drug delivery systems particularly SMEDDS had shown interest after the commercial success of Sandimmune®, Neoral® (cyclosporin A), Norvir® (ritonavir), and Fortovase® (saquinavir) (8).

The SMEDDS are an isotropic mixture of oil, surfactant, cosurfactant, and drug which spontaneously form microemulsion when exposed to gastrointestinal fluid (9). There are some key constraints of SMEDDS such as limited solubilization efficiency of oil and use of antioxidant to prevent autooxidative deterioration of oil. Limited solubilization of drug was overcome by the use of a cosolvent like ethanol but over prolonged storage, evaporation of ethanol resulted in crystallization of drug (10). To prevent lipid autooxidative deterioration, synthetic phenolic compounds such as butylated hydroxytoluene and butylated hydroxyanisole are commonly used. However, the studies showed that they might have mutagenic and carcinogenic properties (11). These limitations of traditional SMEDDS can be overcome by the use of multifunctional excipients having high-solubilization efficiency and inherent natural antioxidant property. Hence, the objective of the present investigation was to evaluate rice germ oil (RGO) as a multifunctional excipient for SMEDDS formulation.

The RGO is obtained from *Oryza sativa* family Gramineae. RGO is an edible oil having 2.35:1.36:1 proportion of monounsaturated, polyunsaturated, and saturated fatty acids. It consists of triglycerides, mainly C_{16} – C_{18} fatty acids (81.3–84.3% *w/w*) (12). RGO is one of the richest sources of potent antioxidant gammaoryzanol (4–5% *w/w*) (13). Gamma-oryzanol is ferulic acid ester derivatives such as 10-phytosteryl ferulates, cycloartenyl ferulate, 24-methylenecycloartanyl ferulate, and campesteryl ferulate. It has various medicinal applications such as prevention of cancer, maintenance of plasma lipid level, and prevention of platelet aggregation (14). Accelerated oxidation study demonstrated the capability of gamma-oryzanol in preventing lipid peroxidation of oil (15).

Tacrolimus (TAC) is a macrolide antibiotic having potent immunosuppressant activity with very low and variable bioavailability due to its poor solubility, first pass metabolism, and inter-



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Rice Germ Oil as a Multifunctional Excipient in Preparation of SMEDDS

MATERIALS AND METHODS

Materials

TAC was provided by Biocon Pvt Ltd., India. Tamsulosin obtained from Suven Life Sciences, India. RGO was purchased from Oryza Oil and Fat Chemical Co. Ltd., Japan. Gamma-oryzanol was purchased from Cruciani Alberto Crual Products, Italy. 2, 2-Diphenyl-1-picrylhydrazyl (DPPH) was procured from Sigma-Aldrich, India. Capmul PG8, Captex 355, and Captex 300 were provided as gift samples by Abitec Co., USA. Cremophore EL was provided by BASF, India. Transcutol P, Lauroglycol FCC, Gelucire 44/14 were provided by Gatteffosse, India. Corn oil, rice bran oil (RBO), coconut oil, castor oil, mustard oil, and kardi oil were procured from a local vendor. Deuterated water was supplied by BARC, India. All other chemicals used in the study were of analytical grade.

HPLC Analysis of TAC

TAC was quantified by an in house-developed and validated RP-HPLC method using an HPLC system equipped with PU-2080 Intelligent HPLC pump and MD-2015 plus multiwavelength detector (Jasco, Tokyo, Japan). The column used was Zorbax C-8 ($4.6 \times 250 \text{ mm}$ and 5μ) and mobile phase was a mixture of acetonitrile/buffer [80:20 (v/v)]. The buffer used was a mixture of a 50-mM potassium dihydrogen phosphate, 0.1% *w/v* triethylamine, 0.25% *w/v* octane-1-sulphonic acid, and 0.25% *w/v* heptane-1-sulphonic acid with pH $2.5 \pm$ 0.1. The operating parameters were set at flow rate of 2 ml/min, loop size of 100 μ L, column oven temperature at 60°C, and detection wavelength at 210 nm. The data were obtained and processed using ChromPassTM Software (Jasco, Tokyo, Japan).

HPLC Analysis of Gamma-Oryzanol

The gamma-oryzanol was determined in RGO, RBO, and TAC-SMEDDS formulation by using a RP-HPLC method (20). The HPLC system consisted of a PU-2080 Intelligent HPLC pump (Jasco, Tokyo, Japan) equipped with an MD-2015 plus multiwavelength detector (Jasco, Tokyo, Japan). The gamma-oryzanol was analyzed isocratically with a Nucleosil 4.6×250 mm, C-18 column, 5 μ . The mobile phase was methanol/acetonitrile/dichloromethane/acetic acid [50:44:3:3 (ν/ν)] at a flow rate of 1.6 ml/min at room temperature. The detector was set at a wavelength of 330 nm. The data were obtained and processed using ChromPassTM Software (Jasco, Tokyo, Japan).

Antioxidant Activity of RBO, RGO, and Gamma-Oryzanol

The antioxidant activity of RBO, RGO, and gammaoryzanol was estimated by DPPH radical scavenging assay. The DPPH assay was done according to the reported method with some modifications (21,22). The ethanolic extract of sample (0.5 ml) was incubated with 0.5 ml of DPPH working solution (0.39 mg/ml) at 25°C for 30 min in the dark. The control sample contained 1 ml of the DPPH solution. The absorbance was measured at wavelength of 517 nm (n=3). IC₅₀ value was obtained from the plot of percent inhibition of free radical DPPH discoloration *versus* the concentration of sample. Percent inhibition of free radical DPPH discoloration was calculated according to the formula given as follows:

% Inhibition of DPPH =
$$\frac{A_{\text{control}} - A_{\text{sample}}}{A_{\text{control}}} \times 100$$
 (1)

where A_{control} is the absorbance of the control reaction (containing all reagents except the test compound) and A_{sample} is the absorbance of test sample.

Solubility Study of TAC

Solubility of TAC in various oils, surfactants, and cosurfactants was studied. The solubility studies were carried out by adding an excess quantity of TAC into the 2 g sample in a screw-capped vial. The mixtures were subjected for shaking on a mechanical shaker at 100 rpm for 48 h at room temperature followed by centrifugation at 5,000 rpm for 20 min. The supernatant layer was carefully removed and filtered through membrane filter (0.45 μ m). The filtered samples were appropriately diluted with ethanol and analyzed for TAC by HPLC method as described earlier.

Construction of Pseudoternary Phase Diagram

The pseudoternary phase diagrams of oil, surfactant/cosurfactant (S_{mix}) were constructed using water titration method to calculate approximate concentration range of components in the formation of microemulsion (4). Each pseudoternary phase diagram was prepared at a fixed S_{mix} (1:1, 2:1, and 3:1) with varied proportion of oil components. Furthermore, these mixtures were titrated with water to form transparent to turbid or turbid to transparent transition. The data were processed by CHEMIX 3.51^{TM} software (Arne Standnes, Norway) to construct a pseudoternary phase diagram.

SMEDDS Formulation of TAC

The TAC-SMEDDS formulation was prepared by using Cremophore EL and Transcutol P as surfactant/cosurfactant combination with RGO and Capmul PG8 as an oil component. SMEDDS was prepared by dissolving TAC (5 mg) in a mixture of oil, surfactant, and cosurfactant at a temperature of 40–45°C.



Fig. 1. Standard chromatogram of TAC using RP-HPLC method



Fig. 2. a Solubility studies of TAC in various oils $(n=3; \text{mean} \pm \text{SD})$. b Solubility studies of TAC in various surfactants $(n=3; \text{mean} \pm \text{SD})$. c Solubility studies of TAC in various cosurfactants $(n=3; \text{mean} \pm \text{SD})$

Microemulsion Globule Size Analysis

The globule size analysis was performed using dynamic light scattering (DLS) and small-angle neutron scattering (SANS). DLS was performed using Malvern 4800 Autosizer using 7132 digital correlator at BARC, India. The light source was argon laser, operated at 514.5 nm with photodiode detector. Double-distilled water was used for dilution.

The SANS study was performed using a small-angle neutron scattering diffractometer at Dhruva Reactor, BARC, India. The diffractrometer was made up of beryllium oxidefiltered beam having a radiation wavelength of 5.2 Å, with distance of 2 m between sample and detector. The length of scattering vector Q was from 0.017 to 0.35 Å⁻¹.

In Vitro Dissolution

In vitro dissolution was carried out at 50 rpm using USP XXIII dissolution apparatus II with 900 ml of hydroxyl propyl solution (1 in 20,000) adjusted to pH 4.5 by phosphoric acid at

 $37\pm0.5^{\circ}$ C (23). TAC-SMEDDS (capsule size 2), plain TAC (capsule size 4), and marketed capsule (Pangraf® Panacea Biotech, India) formulation were subjected for *in vitro* dissolution study. TAC was analyzed by using RP-HPLC method as described earlier.

Determination of Emulsification Time

In order to determine the emulsification time (the time required to give the emulsified and homogeneous mixture, upon dilution), 1 g of optimized formulation was added to 250 mL of water at 37° C with gentle agitation using magnetic stirrer (24). The formulation was assessed visually according to the rate of emulsification and the final appearance of the emulsion.

Stability Study of TAC-SMEDDS

The SMEDDS formulations were put into empty hard gelatin capsules (size 2) and subjected to stability studies, 25°C/60% relative humidity (RH), 30°C/65%RH and 40°C/75%RH for 3 months. Samples were charged in stability chambers (Thermolab, Mumbai, India) with humidity and temperature control. The samples were evaluated for appearance, clarity, emulsification time, globule size, assay of TAC, and *in vitro* dissolution.

In Vivo Pharmacokinetic Study of TAC in Rats

Experimental Design

The animal protocol was approved by the Institutional Animal Ethics Committee (IAEC) at the Institute of Chemical Technology, India (approval no. ICT/PH/IAEC/0909/03). The male Sprague Dawley rats (210 ± 20 g) were used, which were provided by Haffkins Biopharma Corporation Ltd., India. The rats were fasted overnight before experiment with free access to water. The control group (n=5) was given plain vehicle by oral gavage. Other rats were allocated at random to three treatment groups (n=5) and they have been given TAC-SMEDDS, suspension of plain TAC in 1% w/v tragacanth, and marketed capsule (Pangraf® Panacea Biotech, India) by oral gavage. After gavage administration of TAC (0.7 mg/kg expressed as TAC equivalent) (25), about 0.5 ml blood sample



Fig. 3. Solubility studies of TAC in corn oil and corn oil with externally spiked $(1\% \ w/w)$ gamma-oryzanol $(n=3; \text{ mean } \pm \text{SD})$. P < 0.05 when corn oil with externally spiked gamma-oryzanol $(1\% \ w/w)$ is having significantly higher solubility for TAC than corn oil



Fig. 4. Pseudoternary phase diagram of system with following components: oil (O) = RGO, surfactant (S) = Cremophore EL, and cosurfactant $(COS) = Transcutol P. S_{mix}$ of 1:1, 2:1, and 3:1. The field area represents the microemulsion region. S_{mix} and W indicate surfactant/cosurfactant and water, respectively

was collected by retro-orbital puncture into heparinized tubes at 0, 0.5, 1, 2, 4, 6, 8,12, and 24 h. After centrifugation, the plasma (200 μ l) was obtained and stored at -20° C until further analysis. The plasma concentration of TAC was determined by LC/MS/MS.

LC/MS/MS Analysis of TAC in Rat Plasma

Plasma concentration of TAC was quantified by a LC/MS/MS method (26) with some modifications. Tamsulosin was used as an internal standard. The drug and internal standard were extracted by liquid–liquid extraction from plasma. The supernatant layer was separated and evaporated to dryness by nitrogen streaming at 40°C. The dried residue was reconstituted with 200 μ l of methanol and injected into LC/MS/MS system for quantification of TAC.

LC/MS/MS was performed using an HPLC system (Thermo Electro-Lab 2000 Series, Germany) connected to a mass spectrometry system (Thermo Electro-Lab 2000, Q-TRAP, Germany). The HPLC analysis was performed by using a C18 column (150×4.6 mm, 5 µm, Agilent, USA) kept at 40°C. Mobile phase consisting of methanol (A) and 10 mM ammonium acetate buffer (B) (99:1 ν/ν) was eluted in an iso-cratic mode at flow rate of 0.5 ml/min. Mass spectrometry was studied using electrospray ionization with ion source temperature at 350°C, entrance potential at -5 V, shear gas pressure at 26.0 psi, and auxillary gas pressure at 5.0 psi. The quantification of TAC and internal standard was estimated by selective ion monitoring at m/z of 616 and 271, respectively.

Pharmacokinetic Analysis

 $C_{\rm max}$ and $T_{\rm max}$ were determined from a graph of plasma concentration *versus* time. AUC was determined by using linear trapezoidal rule. The experimental results were analyzed by ANOVA, with the level of statistic significance set at P < 0.05.

RESULT AND DISCUSSION

Determination of Gamma-Oryzanol in RGO and RBO

The content of gamma-oryzanol in the RGO and RBO was found to be $4.3\pm0.3\%$ (*w/w*) and $1.5\pm0.4\%$ (*w/w*), respectively. The RGO was found to be more enriched with gamma-oryzanol compared to RBO. Though RGO and RBO have the same biological source as *O. sativa* but higher content of gamma-oryzanol offers higher antioxidant activity to RGO (13).

Antioxidant Activity of RBO, RGO, and Gamma-Oryzanol

The observed antioxidant activity of gamma-oryzanol, RGO, and RBO is ranked in the following sequence: gamma-oryzanol (IC₅₀, 0.0177±0.005 mg/ml) > RGO (IC₅₀, 3.55± 0.11 mg/ml) > RBO (IC₅₀, 28.64±1.54 mg/ml) with respect to their IC₅₀. Free radical scavenging activity contributes to the potent antioxidant activity of gamma-oryzanol (15). Hence, RGO shows significantly higher antioxidant potential compared to RBO.

Solubility of TAC

The prime requirement for formulating SMEDDS is avoiding precipitation of drug on dilution in the gastrointestinal (GI) fluids (27). Thus, the components used in the system should have higher solubilization capacity for TAC ensuring solubilization of drug in resultant microemulsion. The TAC was quantified using HPLC method describe earlier (Fig. 1). The solubility of TAC in various oils, surfactants, and cosurfactants is shown in Fig. 2a–c. As seen from the Fig. 2a, RGO and Capmul PG8 showed highest solubility. Among various surfactants screened, Cremophore EL showed highest solubilization potential (Fig. 2b), whereas among various cosurfactants, Transcutol P showed highest solubilization potential for



Fig. 5. Pseudoternary phase diagram of system with following components: oil (O) = RGO: Capmul PG8, surfactant (S) = Cremophore EL, and cosurfactant (COS) = Transcutol P. S_{mix} of 1:1, 2:1, and 3:1. The field area represents the microemulsion region. S_{mix} and W indicate surfactant/cosurfactant and water, respectively

Table I. Composition of Optimized TAC-SMEDDS

| Ingredients | Quantity (% w/w) |
|---------------|------------------|
| TAC | 2.07 |
| RGO | 8.30 |
| Capmul PG8 | 12.45 |
| Cremophore EL | 51.45 |
| Transcutol P | 25.73 |

TAC tacrolimus, RGO rice germ oil

TAC (Fig. 2c). The selected components for microemulsion system were RGO and Capmul PG8 as an oily phase, Cremophore as a surfactant, and Transcutol P as a cosurfactant. The higher solubility of TAC in RGO may be due to its higher gamma-oryzanol content. This assumption was further confirmed by external addition of gamma-oryzanol [1% (w/w)] in corn oil which has the least solubility for TAC. The external addition of gamma-oryzanol resulted in significant increased in the solubility of TAC (P<0.05). The solubility of TAC in corn oil was increased by 1.48 times with the addition of gamma-oryzanol (Fig. 3).

Construction of Pseudoternary Phase Diagram

The pseudoternary phase diagrams were constructed using RGO and Capmul PG8 as oil components, Cremophore EL as a surfactant, and Transcutol P as a cosurfactant. Initially, pseudoternary phase diagram was constructed for RGO with Cremophore EL and Transcutol P but it revealed lesser region for microemulsion (Fig. 4). The maximum fields of self-microemulsion were obtained when the mixture of RGO and Capmul PG 8 in the ratio of 2:3 was used as oil phase (Fig. 5). Hence, the mixture of RGO and Capmul PG 8 in the ratio of 2:3 was selected as an oil phase. It may be correlated with unique characteristics of Capmul PG 8 to promote water penetration and improve self-emulsifying capacities of the formulations (5). The S_{mix} at 2:1 and 3:1 showed approximately same microemulsion region but higher than S_{mix} at 1:1. Hence, the optimal ratio of surfactant to cosurfactant was selected to be 2:1.



Fig. 6. Experimental neutron scattering data of TAC-SMEDDS fitting in polydispersed spherical model at polydispersity index 0.2



Fig. 7. Effect of various dilution fluids on globule size of TAC-SMEDDS using DLS technique (n=3; mean \pm SD)

Formulation of TAC-SMEDDS

Based on the pseudoternary phase diagram and solubilization potential for TAC, a suitable composition was optimized with TAC concentration of 5 mg/capsule (Table I). This optimized TAC-SMEDDS was further subjected to various evaluation parameters.

Determination of Emulsification Time

The emulsification time is an important parameter for the evaluation of self-emulsification efficiency (4,18). The optimized TAC-SMEDDS showed desired emulsification time (<1 min) with no precipitation of drug. Thus, the selected combination of surfactant and cosurfactant is capable of emulsifying the selected oil combination effectively.

Micromemulsion Droplet Size Analysis

Microemulsion droplet size distribution following selfemulsification is a decisive parameter to study the self-emulsifying systems *in vitro* because it determines the rate and extent of drug release as well as absorption of drug from GIT (9). In the present work, microemulsion droplet size



Fig. 8. Comparative result of *in vitro* drug release of TAC from (*diamond*) TAC-SMEDDS, (*square*) plain TAC, and (*triangle*) marketed capsule of TAC in pH 4.5 buffer (n=6; mean \pm SD)

| Time (month) | Drug content (%) | Average particle size by DLS (nm) | Average particle size by SANS (nm) | t 90% (min) |
|--------------|-------------------|-----------------------------------|------------------------------------|-------------|
| | A. 25°C/60% RH | | | |
| 0 | 100.34 ± 0.67 | 34.78±3 | 11.21 ± 0.32 | <15 |
| 1 | 99.23±0.23 | 40.2 ± 4 | 11.75 ± 0.21 | <15 |
| 2 | 101.67 ± 0.52 | 36.7±2 | 11.45 ± 0.30 | <15 |
| 3 | 100.19 ± 1.56 | 38.5±3 | 11.60 ± 0.42 | <15 |
| | B. 30°C/65% RH | | | |
| 0 | 101.34 ± 0.34 | 34.67 ± 4 | 11.60 ± 0.31 | <15 |
| 1 | 100.78 ± 0.78 | 38.90 ± 5 | 11.20 ± 0.24 | <15 |
| 2 | 99.67 ± 0.34 | 41.20±2 | 11.89 ± 0.36 | <15 |
| 3 | 101.89 ± 0.45 | 37.80±3 | 10.98 ± 0.23 | <15 |
| | C. 40°C/75% RH | | | |
| 0 | 101.34 ± 0.65 | 37.9±4 | 11.34 ± 0.34 | <15 |
| 1 | 100.67 ± 0.46 | 36.89±5 | 11.89 ± 0.26 | <15 |
| 2 | 100.12 ± 0.65 | 40.23±4 | 11.20 ± 0.10 | <15 |
| 3 | 99.30 ± 0.78 | 34.89±3 | 11.43 ± 0.20 | <15 |

Table II. Evaluation Data of TAC-SMEDDS Formulation Subjected to Stability Studies (n=10)

DLS dynamic light scattering, SANS small-angle neutron scattering, RH relative humidity, 190% time taken for 90% drug release

was analyzed by DLS and SANS on the basis of laser diffractometry. The average droplet size of TAC-SMEDDS was found to be 39 ± 6 nm by DLS and 12 ± 1 nm by SANS at 1:100 aqueous dilution. The SANS study has shown characteristic scattering pattern which was best fitted in the polydisperse spherical model with polydispersity index of 0.2, signifying the spherical shape of particles (28) (Fig. 6).

There was no significant change in the particle size of TAC-SMEDDS with respect to different media (Fig. 7). This finding simulates the stability of microemulsion in the GI environment.



Fig. 9. Standard chromatogram of (a) internal standard (Tamsulosin) and (b) TAC using LC/MS/MS method



Fig. 10. Plasma concentration–time profiles (mean values, n=5) following oral administration of (*diamond*) marketed capsule of TAC (Pangraf®), (*square*) TAC-SMEDDS, and (*triangle*) plain TAC to Sprague Dawley rats (n=5; mean \pm SD)

In Vitro Dissolution

In vitro dissolution study showed the complete release of TAC from SMEDDS formulation within 30 min. Whereas, the plain TAC and marketed capsule (Pangraf® Panacea Biotech, India) showed <5% and <50% drug release in 30 min, respectively (Fig. 8). It could be proposed that SMEDDS formulation resulted in spontaneous formation of microemulsion with nanosized droplets, which gives faster release of drug into aqueous media compared to plain TAC and marketed capsule. When SMEDDS subjected to an aqueous media, the drug existed in different forms such as a free molecular form, micellar form, or in microemulsion droplets (29). This solublised form of TAC from SMEDDS formulation could lead to higher absorption and higher bioavailability.

Antioxidant Activity

The antioxidant activity of developed TAC-SMEDDS was determined by DPPH assay, and it was found to be 70.52±2.56%. The indigenous antioxidant property of natural RGO protects TAC-SMEDDS from autooxidative deteriotation. The accelerated stability study of TAC-SMEDDS shows no significant change in gamma-oryzanol content and antioxidant activity which illustrate the stability of developed formulation. Gamma-oryzanol acts as an antioxidant interfering with the organic radicals by free radical scavenging action. It protects oils from lipoperoxidation which make it an ideal candidate for use as natural antioxidant (15). Moreover,

RGO, naturally rich in gamma-oryzanol and tocopherols, could be suggested as a novel excipient for SMEDDS like lipid drug delivery system.

Stability Study of Optimized TAC-SMEDDS

The formulation was found to be stable for 3-month period. There was no significant change in the drug content, drug release (t 90%), or particle size of the resultant microemulsion which proves the stability of developed formulation (Table II). In addition, there was no significant change in the appearance, clarity after dilution, and emulsification time. Furthermore, the formulation showed no phase separation, drug precipitation, or capsule leaks. Thus, these studies substantiated the stability of the developed formulation and its compatibility with hard gelatin capsules.

Pharmacokinetic Study of TAC-SMEDDS on Rat

The TAC was quantified from plasma using LC/MS/MS method described earlier and chromatogram of TAC was depicted in Fig. 9. The pharmacokinetic study was carried out to determine the effect of enhanced solubility and in vitro dissolution of TAC-SMEDDS on the GI absorption of drug after oral administration in rats. The plasma profiles of TAC in Sprague Dawley rats after oral administration of the plain TAC, TAC-SMEDDS, and TAC marketed capsule (Pangraf® Panacea Biotech, India) were compared (Fig. 10). The pharmacokinetic parameters of TAC-SMEDDS was significantly (P < 0.05) higher than plain TAC and marketed capsule (Pangraf® Panacea Biotech, India) at the same dose. The bioavailability and pharmacokinetic parameters of TAC after the oral administration of TAC-SMEDDS, plain TAC, and marketed capsule (Pangraf® Panacea Biotech, India) are illustrated in Table III. The results showed that C_{max} of TAC-SMEDDS was 1.69-fold and 8.14-fold higher than marketed capsule (Pangraf® Panacea Biotech, India) formulation and plain TAC, respectively. The relative bioavailability of the TAC-SMEDDS was 1.5-fold and 3.5-fold higher than marketed capsule (Pangraf® Panacea Biotech, India) and plain TAC, respectively. TAC-SMEDDS shows enhanced oral bioavailability with higher C_{max} and lower T_{max} which contributed by its higher drug solubilization potential and spontaneous formation of microemulsion. Furthermore, it may be possible that a higher bioavailability of SMEDDS resulted from enhanced absorption through the lymphatic pathway due to presence of long chain triglyceride in RGO (30,31). The low oral bioavailability of plain TAC and marketed formulation may be due to the low solubility of TAC with incomplete drug

 Table III. Pharmacokinetic Parameters of Plain TAC, Marketed Capsule, and TAC-SMEDDS Following Oral Administration at Dose of 0.7 mg/kg Equivalent to TAC in Fasted Rats (n=5)

| Parameters | Plain TAC | Marketed capsule | TAC-SMEDDS |
|---------------------------------|------------------|------------------|-------------------|
| AUC ₍₀₋₂₄₎ (ng h/ml) | 12.59±5.54* | 30.23±10.34* | 45.05 ± 15.64 |
| $C_{\rm max}$ (ng/ml) | $0.48 \pm 0.12*$ | 2.31±0.68* | 3.91 ± 1.2 |
| $T_{\rm max}$ (h) | 1.0 | 1.0 | 0.5 |
| Rel. BA % | 40.03 ± 6.5 | - | 148.72 ± 2.0 |

TAC tacrolimus, SMEDDS self-microemulsifying drug delivery system, Rel. BA relative bioavailability, AUC area under curve *P<0.05 when compared marketed capsule formulation and plain drug with TAC-SMEDDS using one-way ANOVA

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release. Thus, SMEDDS appear to be an alternative dosage form, which increase the bioavailability of TAC.

CONCLUSIONS

The present study explores the multifunctionality of RGO in SMEDDS formulation of lipophilic drug such as TAC. The antioxidant potential and solubilization capacity of RGO was significantly higher than RBO. The TAC-SMEDDS formulation using RGO showed significantly higher dissolution profile as well as improvement in oral pharmacokinetic parameters of TAC in comparison with plain TAC and marketed capsule. Hence, it can be concluded that gamma-oryzanol-enriched natural RGO is a multifunctional excipient for lipid drug delivery system like SMEDDS.

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